

Declaration of Performance



No. 91323 001 DoP 2015-02-23 · Declaration of Performance (DoP)

1. Unique identification code of the product-type:
Multi-wall chimney system type TEC-DW-CLASSIC according to EN 1856-1:2009
2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4):

Double wall chimney system type TEC-DW-CLASSIC with 32 mm heat insulation¹⁾

Model 1	DN (80- 300)	T400 – N1 – D – V3 – L50060 – G50
Model 1	DN (350- 450)	T400 – N1 – D – V3 – L50060 – G75
Model 1	DN (500- 600)	T400 – N1 – D – V3 – L50060 – G100
Model 1	DN (650-1000)	T400 – N1 – D – V3 – L50060 – G200
Model 2	DN (80- 300)	T400 – N1 – W – V2 – L50060 – O20
Model 2	DN (350- 450)	T400 – N1 – W – V2 – L50060 – O30
Model 2	DN (500- 600)	T400 – N1 – W – V2 – L50060 – O40
Model 2	DN (650-1000)	T400 – N1 – W – V2 – L50060 – O80
Model 3	DN (80- 300)	T600 – N1 – D – V3 – L50060 – G50
Model 3	DN (350- 450)	T600 – N1 – D – V3 – L50060 – G75
Model 3	DN (500- 600)	T600 – N1 – D – V3 – L50060 – G100
Model 3	DN (650-1000)	T600 – N1 – D – V3 – L50060 – G200
Model 4	DN (80- 300)	T600 – N1 – W – V2 – L50060 – O50
Model 4	DN (350- 450)	T600 – N1 – W – V2 – L50060 – O75
Model 4	DN (500- 600)	T600 – N1 – W – V2 – L50060 – O100
Model 4	DN (650-1000)	T600 – N1 – W – V2 – L50060 – O200

¹⁾ Manufacturer product identification

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:
Convey the products of combustion from heating appliances to the outside atmosphere
4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):
**TECNOVIS GmbH
Lessingstr. 20
DE-63110 Rodgau**
5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2):
Not applicable
6. System or systems of assessment and verification of constancy of performance of construction product as set out in CPR, Annex V:
System 2+ and System 4
7. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:
Notified factory production control certification body no. 0036 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity 0036 CPR 91323 001 of the factory production control.

8. Declared performance:



	ESSENTIAL CHARACTERISTICS	PERFORMANCE	HARMONIZED TECHNICAL SPECIFICATION																								
8.1	Compressive strength Chimney sections, fittings and supports	<p><u>Sections and fittings:</u> Model 1 to 4 DN (80- 300): up to 38 m Model 1 to 4 DN (350- 450): up to 32 m Model 1 to 4 DN (500- 600): up to 21 m Model 1 to 4 DN (650-1000): up to 9 m For further information see the installing instruction TEC-DW-CLASSIC</p>	EN 1856-1:2009																								
8.2	Resistance to fire	<p>(Resistance to fire from inside to outside) Model 1 DN (80- 300): T400 – G50 Model 1 DN (350- 450): T400 – G75 Model 1 DN (500- 600): T400 – G100 Model 1 DN (650-1000): T400 – G200 Model 2 DN (80- 300): T400 – O20 Model 2 DN (350- 450): T400 – O30 Model 2 DN (500- 600): T400 – O40 Model 2 DN (650-1000): T400 – O80 Model 3 DN (80- 300): T600 – G50 Model 3 DN (350- 450): T600 – G75 Model 3 DN (500- 600): T600 – G100 Model 3 DN (650-1000): T600 – G200 Model 4 DN (80- 300): T600 – O50 Model 4 DN (350- 450): T600 – O75 Model 4 DN (500- 600): T600 – O100 Model 4 DN (650-1000): T600 – O200 Tested without cover, with back ventilated ceiling duct</p>	EN 1856-1:2009																								
8.3	Gas tightness/leakage	Model 1 to 4 DN (80-1000): N1	EN 1856-1:2009																								
8.4	Flow resistance of chimney sections, fittings and terminals	<p>According to EN 13384-1</p> <table border="1"> <thead> <tr> <th>component:</th> <th>ζ (Zeta-value) single resistances</th> </tr> </thead> <tbody> <tr> <td>pipe tee 87°:</td> <td>1.14</td> </tr> <tr> <td>pipe tee 45°:</td> <td>0.35</td> </tr> <tr> <td>pipe bend 87°:</td> <td>0.40</td> </tr> <tr> <td>pipe bend 45°:</td> <td>0.28</td> </tr> <tr> <td>pipe bend 30°:</td> <td>0.20</td> </tr> <tr> <td>pipe bend 15°:</td> <td>0.10</td> </tr> <tr> <td colspan="2">Terminals: (only for operation in negative pressure)</td> </tr> <tr> <td>rain cap:</td> <td>1.0</td> </tr> <tr> <td>fin cap type „Hubo“:</td> <td>≤ Ø 140 mm 0.1/ ≥ Ø 150 mm 0.2</td> </tr> <tr> <td>wind deflector:</td> <td>≤ Ø 140 mm 0.1/ ≥ Ø 150 mm 0.2</td> </tr> <tr> <td>hurricane:</td> <td>0.1</td> </tr> </tbody> </table>	component:	ζ (Zeta-value) single resistances	pipe tee 87°:	1.14	pipe tee 45°:	0.35	pipe bend 87°:	0.40	pipe bend 45°:	0.28	pipe bend 30°:	0.20	pipe bend 15°:	0.10	Terminals: (only for operation in negative pressure)		rain cap:	1.0	fin cap type „Hubo“:	≤ Ø 140 mm 0.1/ ≥ Ø 150 mm 0.2	wind deflector:	≤ Ø 140 mm 0.1/ ≥ Ø 150 mm 0.2	hurricane:	0.1	EN 1856-1:2009
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8.5	Thermal resistance	Model 1 to 4 DN (80-1000): 0.5 m²K/W tested at 200°C	EN 1856-1:2009																								
8.6	Thermal shock resistance Sootfire resistance	<p>Model 1 DN (80-1000): Yes Model 2 DN (80-1000): No²⁾ Model 3 DN (80-1000): Yes Model 4 DN (80-1000): No²⁾ ²⁾ Because designated O</p>	EN 1856-1:2009																								

8. Declared performance:



	ESSENTIAL CHARACTERISTICS	PERFORMANCE	HARMONIZED TECHNICAL SPECIFICATION
8.7	Thermal performance under normal operating conditions	Model 1 DN (80-1000): T400 Model 2 DN (80-1000): T400 Model 3 DN (80-1000): T600 Model 4 DN (80-1000): T600	
8.8	Flexural tensile strength (only for means of connection for chimney sections and fittings)	Model 1 to 4 DN (80- 300): up to 16 m Model 1 to 4 DN (350- 450): up to 13 m Model 1 to 4 DN (500- 600): up to 13 m Model 1 to 4 DN (650-1000): n.p.d.	EN 1856-1:2009
8.9	Non vertical installation	Model 1 to 4 DN (80-1000): Maximum offset between supports 3 m at 90° (inclined run: maximum distance between two fixations, supports at non vertical installation)	EN 1856-1:2009
8.10	Components subject to wind load	Model 1 to 4 DN (80- 600): Free standing height 3 m above last support. Maximum spacing between lateral supports: 4 m Model 1 to 4 DN (650-1000): Free standing height 1.5 m above last support. Maximum spacing between lateral supports: 4 m	EN 1856-1:2009
8.11	Durability: Water and vapour diffusion resistance	Model 1 DN (80-1000): No Model 2 DN (80-1000): Yes Model 3 DN (80-1000): No Model 4 DN (80-1000): Yes	EN 1856-1:2009
8.12	Condensate penetration resistance	Model 1 DN (80-1000): No Model 2 DN (80-1000): Yes Model 3 DN (80-1000): No Model 4 DN (80-1000): Yes	
8.13	Against corrosion	Model 1 DN (80-1000): V3 Model 2 DN (80-1000): V2 Model 3 DN (80-1000): V3 Model 4 DN (80-1000): V2	
8.14	Freeze thaw resistance	Model 1 to 4 DN (80-1000): Yes	

9. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Rodgau, 23rd February 2015



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Attila Kovacs CEO

Product information



"Chimneys - Requirements for metal chimneys - Part 1: System chimney products" EN 1856-1:2009

Manufacturer's identification:

TECNOVIS GmbH
Lessingstr. 20
DE-63110 Rodgau

Product trade name:

TEC-DW-CLASSIC (Double wall chimney system with 32 mm heat insulation)

Certification office:

TÜV SÜD Industrie Service GmbH

Name and position of the responsible person:

Attila Kovacs CEO

Identification of accompanying documentation

0.1 TEC-DW-CLASSIC	Metal chimney	EN 1856-1	T400	N1	D	V3-L50060	G50 G75 G100 G200	80 – 300 350 – 450 500 – 600 650 – 1000	Double wall chimney system, sootfire resistant, with 32 mm heat insulation, ventilated throughout the whole length, without covering. Operation mode in negative pressure
0.2 TEC-DW-CLASSIC	Metal chimney	EN 1856-1	T400	N1	W	V2-L50060	O20 O30 O40 O80	80 – 300 350 – 450 500 – 600 650 – 1000	Double wall chimney system, moisture resistant, with 32 mm heat insulation, ventilated throughout the whole length, without covering. Operation mode in negative pressure
0.3 TEC-DW-CLASSIC	Metal chimney	EN 1856-1	T600	N1	D	V3-L50060	G50 G75 G100 G200	80 – 300 350 – 450 500 – 600 650 – 1000	Double wall chimney system, sootfire resistant, with 32 mm heat insulation, ventilated throughout the whole length, without covering. Operation mode in negative pressure
0.4 TEC-DW-CLASSIC	Metal chimney	EN 1856-1	T600	N1	W	V2-L50060	O50 O75 O100 O200	80 – 300 350 – 450 500 – 600 650 – 1000	Double wall chimney system, moisture resistant, with 32 mm heat insulation, ventilated throughout the whole length, without covering. Operation mode in negative pressure

Product description		Properties of a multi-wall metal chimney system
Standard number		Compressive strength: Maximum load (see installing instructions)
Temperature level		Flow resistance: Average roughness: 1.0 mm, Zeta-values according to EN 13384-1
Pressure level		Thermal resistance: 0.5 m ² K/W
Condensate resistance (W: wet/ D: dry)		Flexural strength: Angular assembly: Maximum length between two supports: 3 m at 90°
Corrosion resistance		Wind load: free standing end above last fixation: ≤ 3 m up to Ø600 mm (see Installing instructions) ≤ 1.5 m Ø650 mm – Ø1000 mm (see Installing instructions)
Flue liner material specification		Maximum distance between vertical supports: 4 m
Sootfire resistance (G: yes/ O: no) and distance to combustible materials (in mm)		Freeze-thaw resistance: Yes
Nominal diameter (∅) (inner tube) in mm		Cleaning: The chimney system is only allowed to be cleaned with cleaning devices made of plastic or rust-resistant stainless steel

Declaration of Performance



No. 91323 002 DoP 2017-02-14 · Declaration of Performance (DoP)

1. Unique identification code of the product-type:

Rigid, multi-wall connecting pipe type TEC-DW-CLASSIC according to EN 1856-2:2009

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4):

Rigid, double wall connecting pipe type TEC-DW-CLASSIC with 32 mm heat insulation¹⁾

Model 1	DN (80- 600)	T450 – N1 – W – V2 – L50060 – O50M³⁾
Model 2	DN (80- 600)	T600 – N1 – D – V3 – L50060 – G100M³⁾
Model 3	DN (80- 600)	T600 – N1 – W – V2 – L50060 – O100M³⁾

¹⁾ Manufacturer product identification connecting pipe

²⁾ Not Measured (NM) means 3 times the Nominal Diameter with a minimum of 375 mm

³⁾ Measured (M)

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

Convey the products of combustion from heating appliances to the chimney

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):

**TECNOVIS GmbH
Lessingstr. 20
DE-63110 Rodgau**

5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2):

Not applicable

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 2+

7. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

Notified factory production control certification body no. 0036 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity 0036 CPR 91323 002 of the factory production control.

8. Declared performance:



	ESSENTIAL CHARACTERISTICS	PERFORMANCE	HARMONIZED TECHNICAL SPECIFICATION														
8.1	Compressive strength	Model 1 to 3 DN (80- 600): up to 21 m	EN 1856-2:2009														
8.2	Tensile strength	Model 1 to 3 DN (80- 600): up to 13 m															
8.3	Non vertical installation	Model 1 to 3 DN (80- 600): horizontal 3 m between supports* *Please pay attention to the mounting instructions, an incline has to be arranged for where applicable															
8.4	Resistance to fire	Model 1 DN (80- 600): O50 M Model 2 DN (80- 600): G100 M Model 3 DN (80- 600): O100 M	EN 1856-2:2009														
8.5	Gas tightness/ leakage	Model 1 to 3 DN (80- 600): N1	EN 1856-2:2009														
8.6	Flow resistance of chimney sections and fittings	According to EN 13384-1 <table border="1"> <thead> <tr> <th>component:</th> <th>ζ (Zeta-value) single resistances</th> </tr> </thead> <tbody> <tr> <td>pipe tee 87°:</td> <td>1.14</td> </tr> <tr> <td>pipe tee 45°:</td> <td>0.35</td> </tr> <tr> <td>pipe bend 87°:</td> <td>0.40</td> </tr> <tr> <td>pipe bend 45°:</td> <td>0.28</td> </tr> <tr> <td>pipe bend 30°:</td> <td>0.20</td> </tr> <tr> <td>pipe bend 15°:</td> <td>0.10</td> </tr> </tbody> </table>	component:	ζ (Zeta-value) single resistances	pipe tee 87°:	1.14	pipe tee 45°:	0.35	pipe bend 87°:	0.40	pipe bend 45°:	0.28	pipe bend 30°:	0.20	pipe bend 15°:	0.10	EN 1856-2:2009
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8.7	Sootfire resistance	Model 1 DN (80- 600): No ²⁾ Model 2 DN (80- 600): Yes Model 3 DN (80- 600): No ²⁾ ²⁾ because designated O	EN 1856-2:2009														
8.8	Thermal performance under normal operating conditions	Model 1 DN (80- 600): T450* Model 2 DN (80- 600): T600* Model 3 DN (80- 600): T600* *(Heating strain at nominal operating temperature)															
8.9	Durability: Water and vapour diffusion resistance	Model 1 DN (80- 600): Yes Model 2 DN (80- 600): No Model 3 DN (80- 600): Yes	EN 1856-2:2009														
8.10	Condensate penetration resistance	Model 1 DN (80- 600): Yes Model 2 DN (80- 600): No Model 3 DN (80- 600): Yes															
8.11	Against corrosion	Model 1 DN (80- 600): V2 Model 2 DN (80- 600): V3 Model 3 DN (80- 600): V2															
8.12	Freeze thaw resistance	Model 1 to 3 DN (80- 600): Yes															

9. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Rodgau, 14th February 2017

A handwritten signature in blue ink, appearing to read 'Kovacs Attila', written over a horizontal dotted line. The signature is fluid and cursive.

Attila Kovacs CEO

Product information



"Chimneys - Requirements for metal chimneys - Part 2: Metal flue liners and connecting flue pipes" EN 1856-2:2009

Manufacturer's identification: **TECNOVIS GmbH**
Lessingstr. 20
DE-63110 Rodgau

Product trade name: **TEC-DW-CLASSIC connecting pipe**
 (rigid, double wall connecting pipe with 32mm heat insulation)

Certification office: TÜV SÜD Industrie Service GmbH

Name and position of the responsible person: Attila Kovacs CEO

Identification of accompanying documentation

Rigid double wall Connecting pipe TEC-DW-CLASSIC	0.1	EN 1856-2	T450	N1	W	V2-L50060	O50 M	80 - 600	Double wall, moisture resistant connecting pipe, composed of rigid pipes and elements, ventilated along the whole length, without covering. Operation mode in negative pressure (oil, gas).
	0.2	EN 1856-2	T600	N1	D	V3-L50060	G100 M	80 - 600	Double wall, sootfire resistant connecting pipe, composed of rigid pipes and elements, ventilated along the whole length, without covering. Operation mode in negative pressure (solid fuels).
	0.3	EN 1856-2	T600	N1	W	V2-L50060	O100 M	80 - 600	Double wall, moisture resistant connecting pipe, composed of rigid pipes and elements, ventilated along the whole length, without covering. Operation mode in negative pressure (oil, gas).

Product description	
Standard number	EN 1856-2
Temperature level	T450
Pressure level	N1
Condensate resistance (W: wet / D: dry)	W
Corrosion resistance	
Flue liner material specification	V2-L50060
Sootfire resistance (G: yes / O: no) and distance to combustible material (in mm) without radiation protection	
M = tested distance NM = calculated distance	
Nominal diameter (Ø) (inner tube) in mm	O50 M

Rigid connecting pipe of metal

Compressive strength:

>21 m over the modules and the connections of the elements

Flexural strength:

Non vertical installation:
 ≤ 3 m between two brackets, supports or fixations.

Maximal distance between vertical supports:

≤ 4 m between two fixations

Coefficient for flow resistance:

Average roughness: 1.0 mm,
 Zeta-values according to EN 13384-1

Thermal resistance:

0.5 m²K/W

Sootfire resistance:

Yes

Freeze-thaw resistance:

Yes

Cleaning:

The connecting pipe is only allowed to be cleaned with cleaning devices made of plastic or rust-resistant stainless steel.